



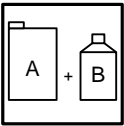
# GC-747 1K Acrylic Sealer

## DESCRIPTION:

**GC-747 1K Acrylic Sealer** is a ready-to-spray, one component sealer that can be applied to previously coated substrates to provide uniform color. This sealer has excellent adhesion and color hold-out. GC-747 provides an extremely smooth surface and is highly resistant to lifting of undercoats. Can be used wet-on-wet application (requires sanding if dried overnight). Unused product can be poured back into the can.

## FEATURES:

- ❖ Superior adhesion
- ❖ Excellent color hold-out
- ❖ Provides an extremely smooth surface
- ❖ Use “wet-on-wet”; no sanding required before topcoating
- ❖ Medium gray for ease of coverage
- ❖ Can be used on small bare steel cut-through spots



## Mix Ratio:

**GC-747 1K Acrylic Sealer** is ready to spray. No activator is required. Thoroughly mix before each use. If using on a mixing machine, mix 2-3 minutes.



## Application:

Apply 1 uniform coat using a good quality spray gun with a 1.3mm-1.4mm fluid tip. Allow 15 minutes before topcoating. **After overnight dry, clean, scuff and recoat before applying basecoat.**



## Gun Setups:

Conventional Gravity	1.3mm -1.4mm	40-45 psi @ gun
Siphon	1.3mm -1.4mm	40-45 psi @ gun
HVLP gravity	1.3mm -1.4mm	8-10 psi @ gun

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## Technical Data & Physical Properties:

Color	Medium Gray
Activator/Hardener	Not required
Reducer	Not required
Mix Ratio	Ready to use
Pot Life	N/A
Number of Coats	1
Flash Time before topcoating	15 minutes@75F (24C)
Recoat w/o sanding	Overnight
V.O.C. Limit Regulatory	4.6 lbs/gal (552 g/l)
Actual	4.6 lbs/gal (552 g/l)
	3.78 lbs/gal. (393 g/l)
Sprayable V.O.C.*	4.6 lbs/gal (552 g/l)
% Solids Sprayable by Weight	31%
Coverage Sq. Ft. / gal @ 1 mil*	481 sq/. ft



## Safety:

See MSDS

For trained professional technicians use only