

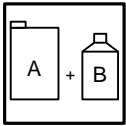


FS-4100

2K Primer

DESCRIPTION:

Premium 2K Primer has exceptionally high build properties. Easy sanding wet or dry after short dry times. FS-4100 Primer provides minimal shrinkage and maximum color holdout properties. FS-4100 can be used as a 2K sealer with additional reduction.



MIXING DIRECTIONS:

High Build:

<u>Component</u>	<u>Volume</u>
FS-4100 2K Primer	4
FS-4111 Activator	1

Sealer:

<u>Component</u>	<u>Volume</u>
FS-4100 2K Primer	4
FS-4111 Activator	1
Urethane Reducer	1

Application:



1. Clean surface thoroughly using accepted body shop procedures.
2. Sand per accepted body shop procedures for substrate being used and final clean with solvent or water base wipe.
3. Apply 2-3 medium coats of FS-4100 with 10-15 minutes flash or until finish is dull.
Do not apply more primer after 1 hour from completion.

Pot Life

1 hour at 70°F (shorter if accelerated)

Flash/Dry Times (Air Dry):



Flash Between Coats:	10-15 minutes
Wet Sanding:	1 hour
Dry Sanding:	1 hour



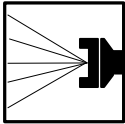
Gun Setups:

Conventional

Siphon Feed: 1.6 mm – 2.0 mm (0.063" – 0.079")
 Gravity Feed: 1.6 mm – 2.0 mm (0.063" – 0.079")

HVLP

Siphon Feed: 1.6 mm – 2.0 mm (0.063" – 0.079")
 Gravity Feed: 1.6 mm – 2.0 mm (0.063" – 0.079")



Air Pressures:

Conventional

Siphon Feed: 35-45 psi at the gun
 Gravity Feed: 30-40 psi at the gun

HVLP

8-10 psi at the gun



TECHNICAL DATA & PHYSICAL PROPERTIES:

Color	Grey	Sprayable Viscosity	26-33 sec. #2Z
Weight Solids	64%	Volume Solids	47%
Weight per Gallon	10.7 lbs	Color Holdout	Excellent
Flash Point	22°C	Solvent Resistance	Excellent
Package VOC	3.99 lbs/gal	RTS VOC	3.20 lbs/gal



Safety:

Read all directions, safety warnings and MSDS before using any Genteel Coating products.

For professional use only by trained painters. Not for sale or use by the general public. Keep out of reach of children.

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